

## **#17 CREWS QUARTERS BED INSTRUCTIONS**

### **CONTAINERS**

#### **# 3917 TWIN/TWIN CREWS QUARTERS BUNK BED (5 CARTONS TOTAL)**

- 1 Box (2) Top HB/FB (Hardware: 20 – 30mm Bed Bolts and 20 – 17mm Cap Nuts)
- 1 Box (2) Bottom HB/FB (Hardware: 8 – 30mm Bed Bolts, 8 – 17mm Cap Nuts & 1 – Hex Key)
- 1 Box (1) Five-Drawer Chest
- 1 Box (2) Cleated Rails (2) Guard Rails (Hardware: 3 – Twin Bed Wires and 6 – 1" Bed Wire Screws)
- 1 Box (2) Cleated Rails (1) Guard Rail (Hardware: 3 – Twin Bed Wires and 6 – 1" Bed Wire Screws)

### **TOOLS REQUIRED**

- PHILLIPS SCREWDRIVER
- HEX KEY (Provided)
- HAMMER or MALLET

### **BUNK BED ASSEMBLY INSTRUCTIONS**

1. CHECK CARTONS TO BE SURE ALL WOODEN PARTS AND HARDWARE ARE INCLUDED.
2. TO BEGAIN ASSEMBLY, OBTAIN TOP HEADBOARD AND FOOTBOARD AND TWO CLEATED RAILS.
3. HOLD THE HB UPRIGHT AND INSERT 30mm BED BOLTS THROUGH METAL BRACKET AND BOTTOM HOLES ON TOP HB AND SECURE WITH CAP NUTS AS SHOWN IN FIG. #1.
4. REPEAT STEP 3 FOR THE OTHER SIDE.
5. ATTACH FOOTBOARD TO THE OTHER END USING SAME METHOD AS IN STEPS 3 & 4.
6. OBTAIN ONE GUARD RAIL AND ASSEMBLE TO THE TOP HOLES IN THE TOP HB IN THE SAME MANNER AS IN STEP 3. REPEAT THIS FOR THE OTHER SIDE.
7. REPEAT STEP 6 FOR OTHER GUARD RAIL.
8. ATTACH BED WIRES TO BOTH ENDS OF CLEATED RAILS AS SHOWN IN FIG. #2 ON TOP OF WOODEN CLEAT APPROXIMATELY 12" FROM END OF RAILS AND CENTER OF RAILS BY USING 1" BED WIRE SCREWS.
9. ATTACH BOTTOM GUARD RAIL AS SHOWN IN FIG. #1.
10. TO ASSEMBLE BOTTOM BED, OBTAIN BOTTOM HEADBOARD AND FOOTBOARD AND TWO CLEATED RAILS.
11. HOLD HB UPRIGHT AND INSERT 30mm BED BOLTS THROUGH METAL BRACKET ON RAIL AND HOLES ON HB AND SECURE WITH CAP NUTS.
12. REPEAT STEP 11 FOR THE OTHER SIDE.
13. ATTACH FOOTBOARD TO THE OTHER END USING SAME METHOD AS IN STEPS 11 & 12.
14. TURN BED UPSIDE DOWN AND INSERT THE KNOCK-IN INSERTS IN THE PRE-DRILLED HOLES IN THE BOTTOM OF THE HB/FB (A LIGHT TAP WITH A HAMMER OR MALLET WILL SECURE THE INSERTS). PUSH CASTERS INTO INSERTS.
15. TURN BED UPRIGHT AND ROLL BED UNDERNEATH TOP BUNK.

### **RECOMMENED MATTRESS SIZE**

THIS BED IS DESIGNED TO USE MATTRESSES AND FOUNDATIONS 37-1/2" X 74-1/2" (+ OR - 1/2"). THE TOTAL THICKNESS OF BOTH MATTRESS AND FOUNDATION MUST NOT EXCEED 7" FOR TOP BUNK.

**NOTE:** THERE MUST BE AT LEAST 5" FROM MATTRESS SLEEPING SURFACE TO TOP EDGE OF GUARD RAILS.

### **SAFETY WARNINGS**

1. FOLLOW INFORMATION ON THE WARNING LABEL ATTACHED TO THE UPPER BUNK BED STRUCTURE. DO NOT REMOVE LABEL.
2. DO NOT ALLOW CHILDREN UNDER 6 YEARS OF AGE TO USE UPPER BUNK.
3. DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMPING ON THE BED.
4. ALWAYS USE THE LADDER END FOR ENTERING AND EXITING THE UPPER BUNK.
5. ALWAYS USE GUARD RAILS ON BOTH LONG SIDES OF THE UPPER BUNK.
6. THE USE OF WATER OR SLEEP FLOTATION MATTRESSES IS PROHIBITED.
7. KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCES.



Fig. #1

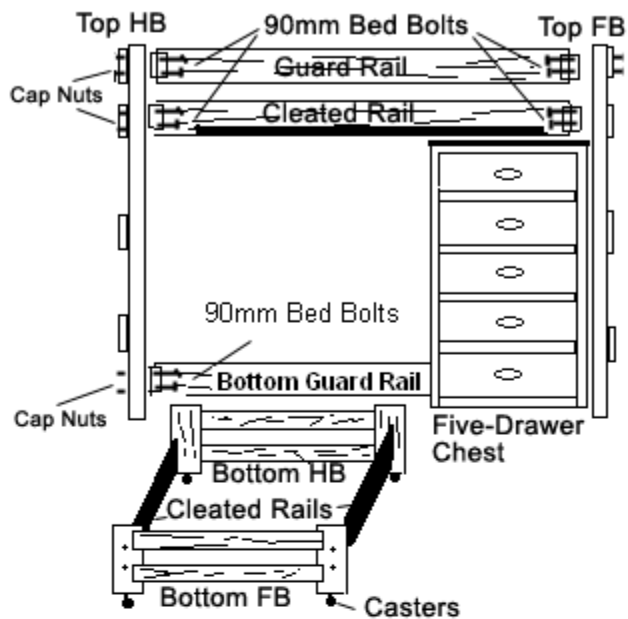
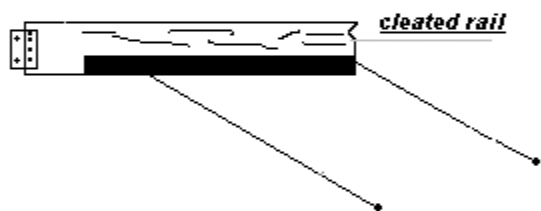


Fig. #2



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