

## **#18 & #18F POST BUNK BED INSTRUCTIONS**

### **CONTAINERS**

#### **# 3018 TWIN/TWIN POST BUNK BED (5 CARTONS TOTAL) or #3018F FULL/FULL POST BUNK BED**

- 1 Box (2) Top HB/FB (Hardware: 4 – Metal Pins, 16 – 80mm Bed Bolts and 16 – Weld Nuts)
- 1 Box (2) Bottom HB/FB (Hardware: 8 – 80mm Bed Bolts, 8 – Weld Nuts & 1 – Hex Key)
- 1 Box (1) Ladder (Hardware: 4 – 3" Wood Screws)
- 1 Box (2) Cleated Rails (2) Guard Rails (Hardware: 3 – Twin Bed Wires and 6 – 1" Bed Wire Screws)
- 1 Box (2) Cleated Rails (Hardware: 3 – Twin Bed Wires and 6 – 1" Bed Wire Screws)

### **TOOLS REQUIRED**

PHILLIPS SCREWDRIVER

HEX KEY (Provided)

### **BUNK BED ASSEMBLY INSTRUCTIONS**

1. CHECK CARTONS TO BE SURE ALL WOODEN PARTS AND HARDWARE ARE INCLUDED.
2. TO BEGAIN ASSEMBLY, OBTAIN TOP HB/FB AND TWO CLEATED RAILS.
3. HOLD THE HB UPRIGHT AND INSERT 80mm BED BOLTS THROUGH BOTTOM HOLES ON HB AND METAL BRACKET ON RAIL AND SECURE WITH WELD NUTS AS SHOWN IN FIG. #1.
4. REPEAT STEP 3 FOR THE OTHER SIDE.
5. ATTACH FB TO THE OTHER END USING SAME METHOD AS IN STEPS 3 & 4.
6. OBTAIN ONE GUARD RAIL AND ASSEMBLE TO THE TOP HOLES IN THE UPPER BUNK HEADBOARD IN THE SAME MANNER AS IN STEP 3. REPEAT THIS FOR THE OTHER SIDE.
7. REPEAT STEP 6 FOR OTHER GUARD RAIL.
8. ATTACH BED WIRES TO BOTH ENDS OF CLEATED RAILS AS SHOWN IN FIG. #2. BED WIRES SHOULD GO ON TOP OF WOODEN CLEAT APPROXIMATELY 12" FROM END OF RAILS AND CENTER OF RAILS BY USING 1" BED WIRE SCREWS.
9. TO ASSEMBLE THE LOWER BED REPEAT STEPS 2,3,4,5 AND 8.
10. FIND METAL PINS AND INSERT INTO THE PRE-DRILLED HOLES IN THE TOP OF EACH BOTTOM HB/FB AS SHOWN IN FIG. #3.
11. YOU MAY NOW STACK THE BEDS. DO NOT LEAVE THE UPPER BUNK UNATTACHED, EVEN IF IT ISN'T USED FOR A SLEEPING AREA. IT MAY BE DISLODGED AND FALL RESULTING IN SERIOUS INJURY OR DEATH.
12. PLACE BOTTOM OF LADDER FLUSH WITH BOTTOM CLEATED RAIL AND SECURE WITH 3" WOOD SCREWS AS SHOWN IN FIG. #4.

### **RECOMMENED MATTRESS SIZE**

THIS BED IS DESIGNED TO USE MATTRESSES AND FOUNDATIONS 37-1/2" X 74-1/2" (+ OR - 1/2"). THE TOTAL THICKNESS OF BOTH MATTRESS AND FOUNDATION MUST NOT EXCEED 7" FOR TOP BUNK.

**NOTE:** THERE MUST BE AT LEAST 5" FROM MATTRESS SLEEPING SURFACE TO TOP EDGE OF GUARD RAILS.

### **SAFETY WARNINGS**

1. FOLLOW INFORMATION ON THE WARNING LABEL ATTACHED TO THE UPPER BUNK BED STRUCTURE. DO NOT REMOVE LABEL.
2. DO NOT ALLOW CHILDREN UNDER 6 YEARS OF AGE TO USE UPPER BUNK.
3. DO NOT ALLOW HORSEPLAY ON OR UNDER THE BED AND PROHIBIT JUMPING ON THE BED.
4. ALWAYS USE THE LADDER FOR ENTERING AND EXITING THE UPPER BUNK.
5. ALWAYS USE GUARD RAILS ON BOTH LONG SIDES OF THE UPPER BUNK.
6. THE USE OF WATER OR SLEEP FLOTATION MATTRESSES IS PROHIBITED.
7. KEEP THESE INSTRUCTIONS FOR FUTURE REFERENCES.



