# Material Safety Data Sheet

acc. to OSHA and ANSI

```
1 Identification of substance:
   Product details:
   Product name: <u>Tungsten powder</u>
  • Manufacturer/Supplier:
    Nanostructured & Amorphous Materials, Inc.
     16840 Clay Road, Suite #113
    Houston, TX 77084, USA
    2 Composition/Data on components:
•
  • Chemical characterization:
                Description: (CAS#)
     tungsten (CAS# 7440-33-7), 100%
  • Identification number(s):
   EINECS Number: 231-143-9
    3 Hazards identification
  • Hazard description: F Highly flammable
  • Information pertaining to particular dangers for man and environment
    R 11 Highly flammable.
  • Classification system

    HMIS ratings (scale 0-4)

       (Hazardous Materials Identification System)
     Health (acute effects) = 1
     Flammability = 2
    Reactivity = 1
    4 First aid measures
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| <ul> <li>Supply fresh air. If required, provide artificial respiration. Keep patient warm.</li> <li>Seek immediate medical advice.</li> <li>After skin contact</li> <li>Immediately wash with water and scap and rinse thoroughly.</li> <li>Seek immediate medical advice.</li> <li>After eye contact</li> <li>Rinse opened eye for several minutes under running water. Then consult a doctor.</li> <li>After swallowing Seek immediate medical advice.</li> <li>5 Fire fighting measures</li> <li>Suitable extinguishing agents</li> <li>Special powder for metal fires. Do not use water.</li> <li>For safety reasons unsuitable extinguishing agents Water</li> <li>Protective equipment:</li> <li>Wear self-contained respirator.</li> <li>Wear fully protective impervious suit.</li> <li>6 Accidental release measures</li> <li>Measures for environmental protection:</li> <li>Do not allow material to be released to the environment without proper governmental premits.</li> <li>Measures for cleaning/collecting:</li> <li>Ensure adequate ventilation.</li> <li>Keep away from ignition sources.</li> <li>Additional information:</li> <li>See Section 7 for information on personal protection equipment.</li> <li>See Section 13 for disposal information.</li> </ul>  | • | After inhalation  |
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|  |   |   |
| • 7 <u>Handling and storage</u>  |   | See Section 13 for disposal information.                            |
|  | • | 7 Handling and storage  |
|  |   |   |
| • Handling   | • | Handling  |

| • | Information for safe handling:   |
|---|--|
|   | Keep container tightly sealed.   |
|   | Store in cool, dry place in tightly closed containers.   |
|   | Ensure good ventilation at the workplace.  |
|   | Prevent formation of dust.   |
| • | Information about protection against explosions and fires:   |
|   | Keep ignition sources away.  |
|   | Protect against electrostatic charges.   |
|   | Fumes can combine with air to form an explosive mixture.   |
|   |  |
|   |  |
| • | Storage  |
| • | Storage<br>Requirements to be met by storerooms and receptacles:   |
| • | -  |
| • | Requirements to be met by storerooms and receptacles:<br>Store in a cool location.   |
| • | Requirements to be met by storerooms and receptacles:<br>Store in a cool location.<br>Information about storage in one common storage facility:  |
|   | Requirements to be met by storerooms and receptacles:<br>Store in a cool location.<br>Information about storage in one common storage facility:<br>Do not store together with oxidizing and acidic materials.  |
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|   | Requirements to be met by storerooms and receptacles:<br>Store in a cool location.<br>Information about storage in one common storage facility:<br>Do not store together with oxidizing and acidic materials.  |

# 8 Exposure controls and personal protection

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• Additional information about design of technical systems: Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.

# Components with limit values that require monitoring at the workplace:

| Tungsten and compounds (as W)   |                                  |  |  |  |  |
|---------------------------------|----------------------------------|--|--|--|--|
| mg/m <sup>3</sup>               |                                  |  |  |  |  |
| ACGIH TLV                       | 1; 3-STEL (soluble compounds)    |  |  |  |  |
|                                 | 5; 10-STEL (insoluble compounds) |  |  |  |  |
| Belgium TWA                     | 5; 10-STEL                       |  |  |  |  |
| Denmark TWA                     | 5                                |  |  |  |  |
| Finland TWA                     | 5                                |  |  |  |  |
| Korea TLV                       | 5; 10-STEL                       |  |  |  |  |
| Netherlands MAC-TGG             | 5                                |  |  |  |  |
| Norway TWA                      | 5                                |  |  |  |  |
| Poland TWA                      | 5                                |  |  |  |  |
| Russia                          | 2-STEL                           |  |  |  |  |
| Sweden NGV                      | 5                                |  |  |  |  |
| Switzerland MAK-W               | 5                                |  |  |  |  |
| United Kingdom TWA              | 5; 10-STEL                       |  |  |  |  |
| Additional information: No data |                                  |  |  |  |  |
|                                 |                                  |  |  |  |  |

• Personal protective equipment

| <pre>The usual precautionary measures followed. Keep away from foodstuffs, bever Remove all soiled and contaminate Wash hands before breaks and at Breathing equipment: Use suitable respirator when high Protection of hands: Impervious Eye protection: Safety glasses</pre> | <pre>Keep away from foodstuffs, beverages and feed.<br/>Remove all soiled and contaminated clothing immediately.<br/>Wash hands before breaks and at the end of work.<br/>Breathing equipment:<br/>Use suitable respirator when high concentrations are present.<br/>Protection of hands: Impervious gloves<br/>Eye protection: Safety glasses</pre> |  |  |
|--|--|--|--|
| • Body protection: Protective work   | crothing.  |  |  |
| 9 Physical and chemical properties   | <u>es:</u>   |  |  |
|  |  |  |  |
| • General Information  |  |  |  |
| • Form: Powder   |  |  |  |
| <ul><li>Color: Black</li><li>Odor: Odorless</li></ul>  |  |  |  |
| •  | Value/Range Unit Method  |  |  |
| <ul> <li>Change in condition</li> </ul>  |  |  |  |
| • Melting point/Melting range:   | 3410 ° C   |  |  |
| <ul><li>Boiling point/Boiling range:</li><li>Sublimation temperature / start:</li></ul>  | 5927 ° C<br>Not determined   |  |  |
| • Flash point:   | Not applicable   |  |  |
| • Flammability (solid, gaseous)  | Highly flammable.  |  |  |
| • Ignition temperature:  | Not determined   |  |  |
| • Decomposition temperature:   | Not determined   |  |  |
| • Explosion limits:  |  |  |  |
| • Lower:   | Not determined   |  |  |
| • Upper:   | Not determined   |  |  |
| • Vapor pressure:  | Not determined   |  |  |
| • Density: at 20 °   | C 19.3 g/cm <sup>3</sup>   |  |  |
| <ul> <li>Solubility in / Miscibility with</li> <li>Water:</li> </ul>   | Insoluble  |  |  |
| 10 Stability and reactivity  |  |  |  |

- Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications.
- Materials to be avoided: Oxidizing agents
- Dangerous reactions Reacts with oxygen
- Dangerous products of decomposition: No dangerous decomposition products known
- 11 Toxicological information
- Acute toxicity:
- Primary irritant effect:
- on the skin: Irritant to skin and mucous membranes.
- on the eye: Irritating effect.
- Sensitization: No sensitizing effects known.

Subacute to chronic toxicity:

Tungsten compounds may be irritating to the eyes and respiratory tract. Animal studies suggest that soluble tungsten compounds have the potential for causing adverse health effects involving the gastrointestinal tract and central nervous system. These effects have not been observed in humans. Chronic exposure to tungsten compounds may result in permanent lung damage.

- Additional toxicological information: To the best of our knowledge the acute and chronic toxicity of this substance is not fully known. No classification data on carcinogenic properties of this material is available from the EPA, IARC, NTP, OSHA or ACGIH.
- 12 Ecological information:
- General notes:

Do not allow material to be released to the environment without proper governmental permits.

# 13 Disposal considerations

- Product:
- Recommendation Consult state, local or national regulations to ensure proper disposal.

| • | Uncleaned packagings:<br>Recommendation: |  |
|---|--|--|
|   | Disposal must be made acc                | ording to official regulations.            |
| D | 14 Transport information                 |  |
|   |  |  |
| ٠ | DOT regulations:                         |  |
| • | Hazard class:                            | 4.1  |
| • | Identification number:                   | UN3089                                     |
| • | Packing group:                           | III  |
| ٠ | Proper shipping name (tec                | hnical name):                              |
|   |  | Metal powders, flammable, n.o.s.,          |
|   | tungsten                                 | powder                                     |
| ٠ | Land transport ADR/RID (                 | cross-border)                              |
| • | ADR/RID class:                           | 4.1 Flammable solids                       |
| • | Item:                                    | 13c  |
| • | Danger code (Kemler):                    | 40   |
| • | UN-Number:                               | 3089                                       |
| • | Description of goods:                    | Metal powders, flammable, n.o.s., tungsten |
|   |  | powder                                     |
| ٠ | Maritime transport IMDG:                 |  |
| • | IMDG Class:                              | 4.1  |
|   | UN Number:                               | 3089                                       |
| • | Packaging group:                         | III  |
| • | Proper shipping name:                    | Metal powders, flammable, n.o.s., tungsten |
|   |  | powder                                     |
| • | Air transport ICAO-TI and                | IATA-DGR:                                  |
| • | ICAO/IATA Class:                         | 4.1  |
| ٠ | UN/ID Number:                            | 3089                                       |
| ٠ | Packaging group:                         | III  |
| ٠ | Proper shipping name:                    | Metal powders, flammable, n.o.s., tungsten |
|   |  | powder                                     |
|   |  |  |
|   |  |  |

# 15 Regulations

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- Product related hazard informations:
- Hazard symbols: F Highly flammable
- Risk phrases: 11 Highly flammable.

• Safety phrases:

22 Do not breathe dust.33 Take precautionary measures against static discharges.

### • National regulations

All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory.

• Information about limitation of use: For use only by technically qualified individuals.

#### 16 Other information:

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.