

BL Series Dock Leveler

The HED Leveler meets or exceeds the performance requirements of CS202-56, O.S.H.A., and A.N.S.I. MH14.1-1984

20,000 lb. Dynamic Capacity
(25,000, 30,000 and 35,000 lb. Capacities available).
66", 72", 78", and 84" Deck Widths
102", 108", 114", and 120" Overall Widths



METRIC SPECIFICATIONS
9,072; 11,340; 13,608; and 15,876 kg Dynamic Capacities
1,676; 1,829; 1,981 and 2,133 mm Deck widths
2,591; 2,743; 2,895 and 3,048 mm Overall widths

Affordable, Dependable Levelers for Every Operation. Offering a range of lengths, widths, and dynamic capacities, the BL Series Leveler combines rugged durability with a competitive price. BL Series Levelers provide an operating range of 5" above and 5" below dock, with a minimum lip projection of 12 3/4" and an overall span of 27 3/4". Broad center plate and lip are constructed of 55,000 lb. Minimum yield steel tread plate. Grease fittings on continuous lip hinge are standard with each unit. All Rotary's BL Series Levelers are exclusively equipped with three formed steel gussets, providing 30,000 lbs. of structural support in the stored position.

- This exclusive design provides 3 Formed Steel Gussets for matchless structural support, offering 30,000 lbs. of solid support in stored position.
- The unique Torsion Spring Lift Assist, coupled with the Pushover Bar, is the BL Series only moving part; allowing easy adjustment with simple hand tools—minimizing down time and maintenance costs!
- The BL Series convenient BarLift allows the operator to easily tilt the Leveler rearward, and then push it forward onto the truck bed. No pulling or straining required!

Durability	Easy Installation
<ul style="list-style-type: none"> • Centerplate and lip are constructed of 55,000 lb. Minimum Yield Steel Tread Plate. • Unique Torsion Spring Design allows simple, precise adjustment. • Formed, plate-steel Bump Blocks and molded cord Rubber Bumpers protect dock face and Leveler from truck damage. • Continuous Hinge Design with Grease Fittings included as standard with each unit. 	<ul style="list-style-type: none"> • Steel rivets located at either end of the center plate hinge provide easy, forklift installation. • Optional Self-forming pan allows unit to be recessed into dock face without concrete pit forming (specify BL66P).
Safety	Simple Operation
<ul style="list-style-type: none"> • Mechanical Torsion Spring Lift Assist allows simple, on-man operation. • Leveler raises and lip extends smoothly out onto truck bed with use of convenient BarLift Handle. Unit is easily recycled with truck in position and automatically returns to stored position upon truck departure. • Flat Models available for pallet jack operation. 	<ul style="list-style-type: none"> • Lift the bar up from the stored position. The bar will halt angled toward the truck. Then pull the bar handle back and down towards you. The BarLift will automatically lock into position. • Using the bar as a lever, pull the bar up and forward. • Lip automatically rides forward onto truck bed. • To prevent damage to the bar, return it to the stored position.

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