







READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED

REPLACEMENT PARTS

Replacement parts, including additional guardrails, may be obtained from any of our Pine Crafter dealers.

Hardware – (Actual Size not Shown)

					
<p>Hex Key #12=1 #13=1 #13F=1 #16=1 #16F=1 #19=1</p>	<p>30mm Bed Bolt and Cap Nut #12=16 #13=16 #13F=16 #16=16 #16F=16 #19=16</p>	<p>70mm Lag Bolt Screw #12=8 #13=8 #13F=8 #16=8 #16F=8 #19=8</p>	<p>Bed Pin #12=4 #13=4 #13F=4 #16=4 #16F=4 #19=4</p>	<p>2" Wood Screw #12=0 #13=4 #13F=4 #16=0 #16F=0 #19=4</p>	<p>Bed Wire and 1" Screw #12=6 #13=6 #13F=6 #16=6 #16F=6 #19=6</p>

12, 13, 13F, 16, 16F, 19 INSTRUCTIONS

CARTON CONTAINERS

#12 TWO PIECE TWIN BUNK BED (3 CARTONS TOTAL)

- 1 Box (2) Top HB/FB (2) Bottom HB/FB - (Hardware: 16 - 30mm Bed Bolts, 16 - 17mm Cap Nuts, 8 – 70mm Lag Bolt Screws & 1 Hex Key)
- 1 Box (2) Cleated Rails (2) Guardrails - (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails - (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)

#13 TWIN STACKABLE BUNK BED (4 CARTONS TOTAL)

- 1 Box (2) Top HB/FB (2) Bottom HB/FB - (Hardware: 4 – Metal Pins, 16 - 30mm Bed Bolts, 16 - 17mm Cap Nuts, 8 – 70mm Lag Bolt Screws & 1 Hex Key)
- 1 Box (1) Ladder - (Hardware: 4 – Wood Screws)
- 1 Box (2) Cleated Rails (2) Guardrails - (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails - (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)

#13F – FULL STACKABLE BUNK BED (5 CARTONS TOTAL)

- 1 Box (2) Top HB/FB (2) Bottom HB/FB - (Hardware: 4 – Metal Pins, 16 - 30mm Bed Bolts, 16 - 17mm Cap Nuts, 8 – 70mm Lag Bolt Screws & 1 Hex Key)
- 1 Box (1) Ladder - (Hardware: 4 – Wood Screws)
- 1 Box (2) Cleated Rails (2) Guardrails - (Hardware: 3 – Full Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails - (Hardware: 3 – Full Bed Wires and 6 – 1” Bed Wire Screws)

#16 TWIN/FULL BUNK BED (4 CARTONS TOTAL)

- 1 Box (2) Top HB/FB - (Hardware: 4 – Metal Pins, 8 - 30mm Bed Bolts, 8 - 17mm Cap Nuts, 8 – 70mm Lag Bolt Screws)
- 1 Box (2) Full HB/FB - (Hardware: 8 – 30mm Bed Bolts, 8 – 17mm Cap Nuts & 1 – Hex Key)
- 1 Box (2) Cleated Rails (2) Guardrails - (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails - (Hardware: 3 – Full Bed Wires and 6 – 1” Bed Wire Screws)

#16F FULL/FULL BUNK BED (4 CARTONS TOTAL)

- 1 Box (2) Top Full HB/FB - (Hardware: 4 – Metal Pins, 8 - 30mm Bed Bolts, 8 - 17mm Cap Nuts, 8 – 70mm Lag Bolt Screws)
- 1 Box (2) Bottom Full HB/FB - (Hardware: 8 – 30mm Bed Bolts, 8 – 17mm Cap Nuts & 1 Hex Key)
- 1 Box (2) Cleated Rails (2) Guardrails - (Hardware: 3 – Full Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails - (Hardware: 3 – Full Bed Wires and 6 – 1” Bed Wire Screws)

#19 TWIN/FULL PANEL BUNK BED (5 CARTONS TOTAL)

- 1 Box (2) Twin HB/FB - (Hardware: 4 – Metal Pins, 8 - 30mm Bed Bolts, 8 - 17mm Cap Nuts, 8 – 70mm Lag Bolt Screws)
- 1 Box (2) Full HB/FB - (Hardware: 8 – 30mm Bed Bolts, 8 – 17mm Cap Nuts & 1 Hex Key)
- 1 Box (1) Ladder - (Hardware: 4 – Wood Screws)
- 1 Box (2) Cleated Rails (2) Guardrails - (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails - (Hardware: 3 – Full Bed Wires and 6 – 1” Bed Wire Screws)

TOOLS REQUIRED

- Phillips Screwdriver or Electric Drill
- Hex Key (Provided)

ASSEMBLY INSTRUCTIONS

1. Check cartons to be sure all wooden parts and hardware is included.
2. To begin assembly, obtain one top HB/FB and 2 cleated rails.
3. Hold the HB/FB upright. Insert 30mm bed bolts through metal bracket and bottom set holes on top HB/FB and secure with cap nuts as shown in Figure 1.
4. Attach another top HB/FB to the other end using the same method as in step 3.
5. Repeat step 3 and 4 for the other side.
6. Obtain one guard rail and assemble to the top holes in the upper bunk headboards by securing 70mm lag bolt screws thru HB holes and into pre-drilled holes in end of guard rail as shown in Figure 2.
7. Repeat step 6 for the other rail.
8. Secure bed wires with bed wire screws to cleated rails as shown in Figure 3.
9. To assemble the bottom bed repeat steps 2, 3, 4, 5, & 8.
10. If your style bed is a stackable bed, find the metal bed pins and insert into the pre-drilled holes in the top of each leg of the lower bunk as shown in Figure 4.
11. You may now stack the bed. Do not leave the upper bunk unattached, even if it isn't used for a sleeping area it may be dislodged and fall resulting in serious injury or death.
12. If ladder is used with your bed, then attach as shown in photo.

Note: gap between ladder and top headboard edge must be less than 3”.

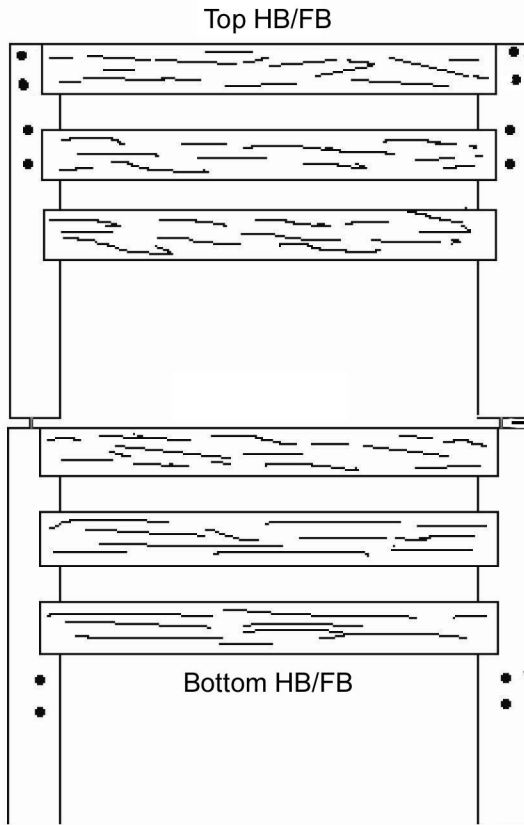


Fig. 2

70mm
Lag Bolts

Cap Nuts

Fig. 1



30mm Bed Bolts

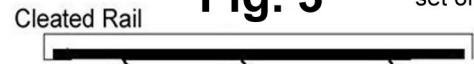
Bed Pins
Fig. 4

Cap Nuts



Wood cleat goes toward bottom of rail. Bed wires set on top of wood cleat.

Fig. 3



12"
from end of rail
and center

Bed Wires



#3012



#3016F



#3016



#3013

#3964



#3019

#3900



Pine Crafter Furniture
P.O. Box 1100
Haleyville, Alabama 35565
www.pinecrafter.com
P: 205.486.2153
F: 205.486.3504