


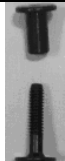



READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED

To help prevent serious or fatal injuries from entrapment or falls:

- *Read & follow the information on the WARNING shown on the end structure of the upper bunk or on the carton.
 - ***DO NOT** remove the warning label from the bed.
 - *Keep these instructions for future reference.
 - *Use only a mattress meeting the following specifications on all upper and lower bunks.
Bed Type Width Length | **Bed Type Width Length**
 Standard Twin 37½"-38½" 74"-75" | IXL Twin 37½"-38½" 79"-80"
 Standard Full 52½"-53½" 74"-75" | XL Full 52½"-53½" 79"-80"
 - *Total thickness of both mattress and foundation combined **MUST NOT EXCEED 6"** for all top and bottom bunks.
 - *Surface of mattress must be at least 5 inches (127mm) below the upper edge of guardrails.
 - *The **MAXIMUM** weight capacity for the upper bunk is not to exceed 250 lbs.
 - ***DO NOT** allow children under 6 years of age to use upper bunk.
 - *Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage and that all connectors are tightened and secure.
 - ***DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
 - *Always use the ladder for entering or leaving the upper bunk.
 - ***DO NOT** use substitute parts. Contact the manufacturer or dealer for replacement parts.
 - *Use of a nightlight may provide added safety precaution for a person using the upper bunk.
 - *Always use the guardrails on both sides of the upper bunk.
 - *If the bunk bed will be placed next to a wall, the guardrails that run the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
 - *The use of water or sleep flotation mattresses is prohibited.
 - *No more than one person is allowed on the upper bunk at a time.
- STRANGULATION HAZARD:** Never attach or hang objects to any part of the bed that are not designed for use with the bed. Objects such as hangers, hooks, belts, bags, ropes, string, etc. should not be used on or around the bunk bed.

REPLACEMENT PARTS

Replacement parts, including additional guardrails, may be obtained from any of our Pine Crafter dealers.

 <p>Hex Key #15=1</p>	 <p>30mm Bed Bolt and Cap Nut #15=20</p>	 <p>70mm Lag Bolt Screw #15=4</p>	 <p>Bed Pin #15=4</p>	 <p>Bed Wire and 1" Screw #15=6</p>
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#15 INSTRUCTIONS

CARTON CONTAINERS

#15 TWIN BOOKCASE BUNK BED (4 CARTONS TOTAL)

- 1 Box (2) Top HB/FB (Hardware: 4 – Metal Pins, 12 - 30mm Bed Bolts, 12 - 17mm Cap Nuts, 4 – 70mm Lag Bolt Screws & 1 Hex Key)
- 1 Box (2) Bottom HB/FB (Hardware: 8 – 30mm Bed Bolts, 8 – 17mm Cap Nuts & 1 Hex Key)
- 1 Box (2) Cleated Rails (2) Guardrails (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)
- 1 Box (2) Cleated Rails (Hardware: 3 – Twin Bed Wires and 6 – 1” Bed Wire Screws)

TOOLS REQUIRED

Phillips Screwdriver or Electric Drill
Hex Key (Provided)

ASSEMBLY INSTRUCTIONS

1. Check cartons to be sure all wooden parts and hardware is included.
2. To begin assembly, obtain one top HB and 2 cleated rails.
3. Hold the HB upright. Insert 30mm bed bolts through metal bracket and bottom set holes on top HB and secure with cap nuts as shown in Figure 1.
4. Attach FB to the other end using the same method as in step 3.
5. Repeat step 3 and 4 for the other rail.
6. Obtain one guard rail and assemble to the top holes in the upper bunk headboard using same method as steps 3 and 4. Secure FB by using 70mm lag bolts thru top holes in FB and pre-drilled holes in the end of the guard rail. Do not over tighten.
7. Repeat step 6 for the other rail.
8. Secure bed wires with bed wire screws to cleated rails as shown in Figure 2.
9. To assemble the lower bed repeat steps 2, 3, 4, 5, & 8.
10. Find metal pins and insert into the pre-drilled holes in the top of each bottom HB/FB as shown in Figure 1.
11. You may now stack the beds. Do not leave the upper bunk unattached, even if it isn't used for a sleeping area. It may be dislodged and fall resulting in serious injury or death.

Fig. #1

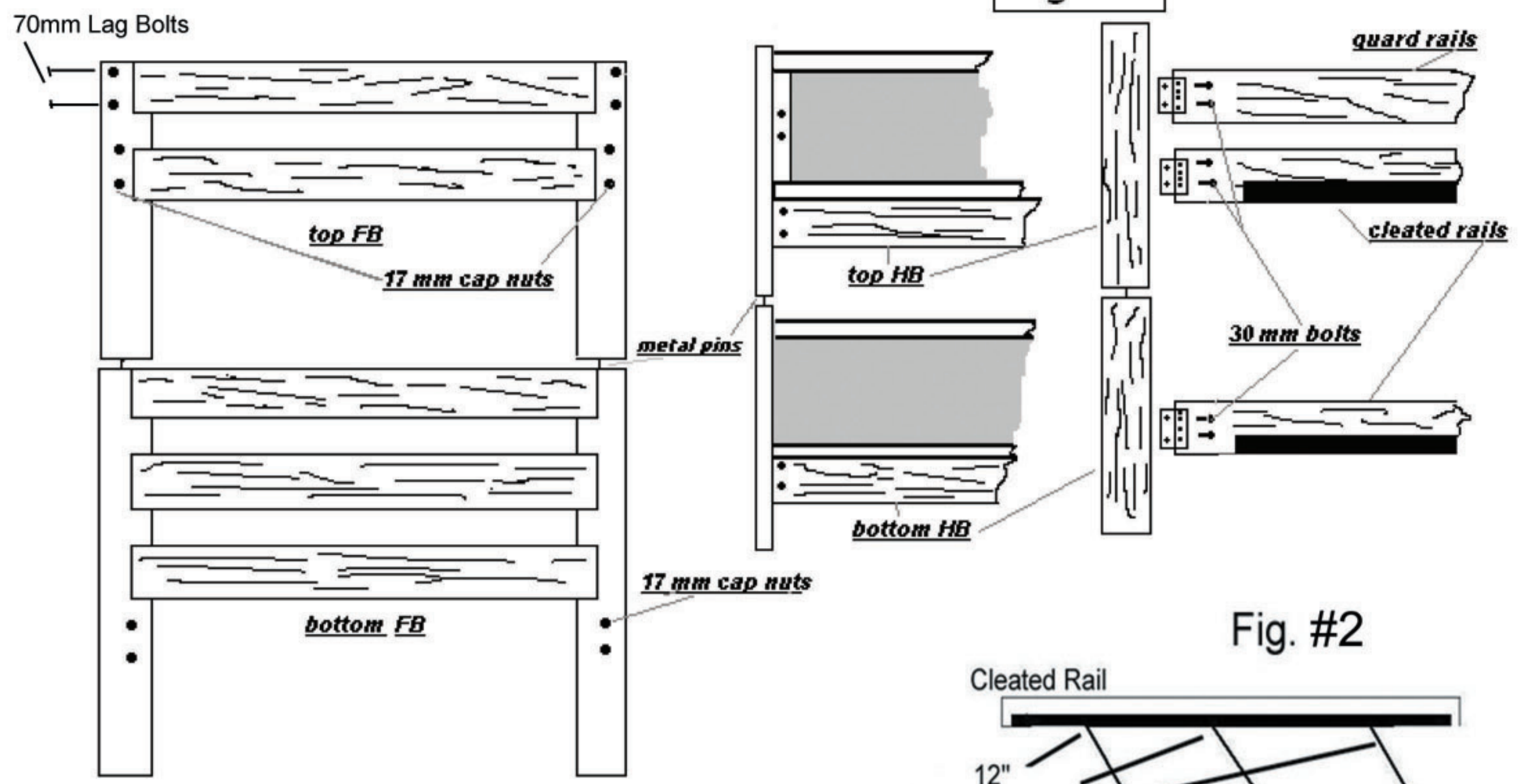
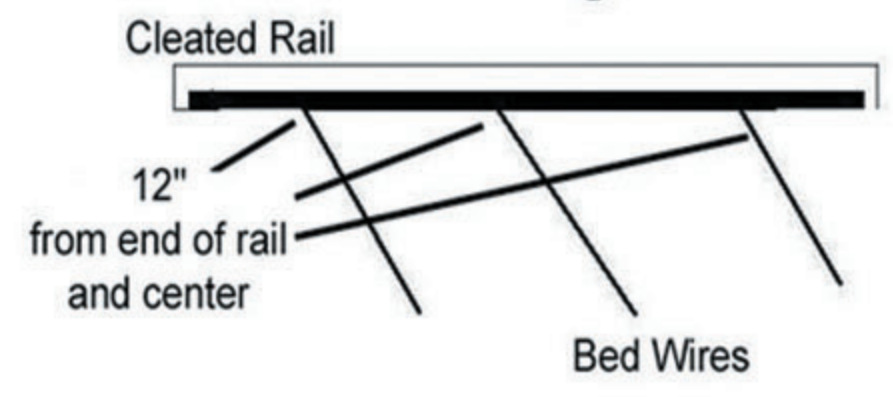


Fig. #2



#3015



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