

READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED

To help prevent serious or fatal injuries from entrapment or falls:

*Read & follow the information on the WARNING shown on the end structure of the upper bunk or on the carton.

***DO NOT** remove the warning label from the bed.

*Keep these instructions for future reference.

*Use only a mattress meeting the following specifications on all upper and lower bunks.

Bed Type	Width	Length		Bed Type	Width	Length
Standard Twin	37½"-38½"	74"-75"		XL Twin	37½"-38½"	79"-80"
Standard Full	52½"-53½"	74"-75"		XL Full	52½"-53½"	79"-80"

*Total thickness of both mattress and foundation combined **MUST NOT EXCEED 6"** for all top and bottom bunks.

*Surface of mattress must be at least 5 inches (127mm) below the upper edge of guardrails.

*The MAXIMUM weight capacity for the upper bunk is not to exceed 250 lbs.

***DO NOT** allow children under 6 years of age to use upper bunk.

*Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage and that all connectors are tightened and secure.

***DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.

*Always use the ladder for entering or leaving the upper bunk.

***DO NOT** use substitute parts. Contact the manufacturer or dealer for replacement parts.

*Use of a nightlight may provide added safety precaution for a person using the upper bunk.

*Always use the guardrails on both sides of the upper bunk.

*If the bunk bed will be placed next to a wall, the guardrails that run the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.

*The use of water or sleep flotation mattresses is prohibited.

*No more than one person is allowed on the upper bunk at a time.

STRANGULATION HAZARD: Never attach or hang objects to any part of the bed that are not designed for use with the bed. Objects such as hangers, hooks, belts, bags, ropes, string, etc. should not be used on or around the bunk bed.

DO NOT REMOVE THIS LABEL

BUNKIE MATTRESS OR BUNKIE BOARD MUST BE USED WITH THIS BUNK BED – MAXIMUM WEIGHT LIMIT IS 250 LBS.

REPLACEMENT PARTS

Replacement parts, including additional guardrails, may be obtained from any of our Pine Crafter dealers.

Hardware – (Actual Size Not Shown)

					
Hex Key	80mm Bed Bolt and Silver Cap Nut	70mm Lag Bolt Screw w/Blk Cap Nut	Bed Pins	Wood Screws	Bed Wire and 1" Screws

Each carton will have a white label identifying the item number, contents, carton number and other information.

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18 – 18F INSTRUCTIONS

CARTON CONTAINERS

#18 TWIN/TWIN POST BUNK BED (5 CARTONS TOTAL)

Carton #1: (2) Top HB/FB - Hardware: (4) Metal Pins, (8) 80mm Bed Bolts, (8) Silver Cap Nuts, (8) 70mm Lag Bolts, (8) Black Cap Nuts and (1) Hex Key)

Carton #2: (2) Bottom HB/FB - Hardware: (8) 80mm Bed Bolts, (8) Silver Cap Nuts and (1) Hex Key)

Carton #3: (1) Ladder - Hardware: (4) Wood Screws)

Carton #4: (4) Twin Top Rails - Hardware: (3) Twin Bed Wires and (6) 1" Bed Wire Screws)

Carton #5: (2) Twin Bottom Rails - Hardware: (3) Twin Bed Wires and (6) 1" Bed Wire Screws)

#18F FULL/FULL POST BUNK BED (5 CARTONS TOTAL)

Carton #1: (2) Top HB/FB - Hardware: (4) Metal Pins, (8) 80mm Bed Bolts, (8) Silver Cap Nuts, (8) 70mm Lag Bolts, (8) Black Cap Nuts and (1) Hex Key)

Carton #2: (2) Bottom HB/FB - Hardware: (8) 80mm Bed Bolts, (8) Silver Cap Nuts and (1) Hex Key)

Carton #3: (1) Ladder - Hardware: (4) Wood Screws)

Carton #4: (4) Full Top Rails - Hardware: (3) Full Bed Wires and (6) 1" Bed Wire Screws)

Carton #5: (2) Full Bottom Rails - Hardware: (3) Full Bed Wires and (6) 1" Bed Wire Screws)

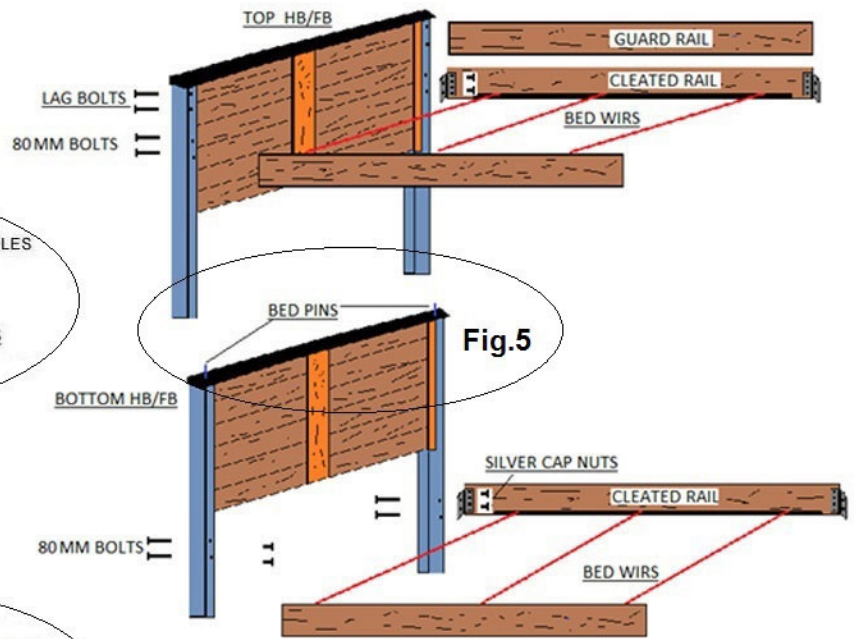
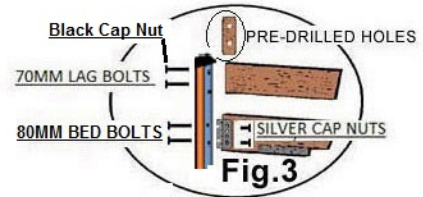
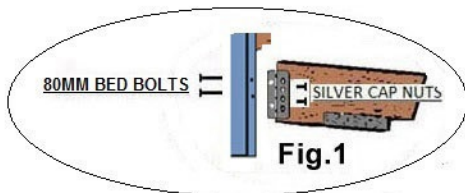
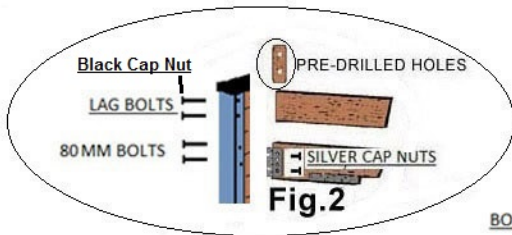
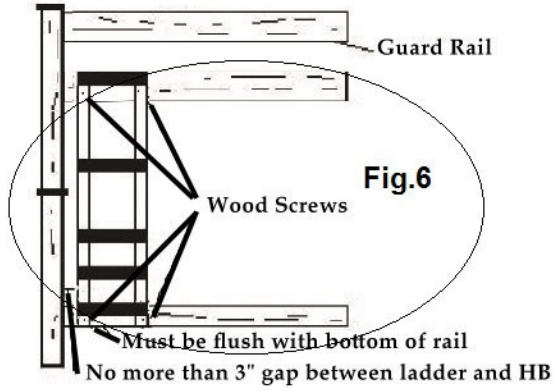
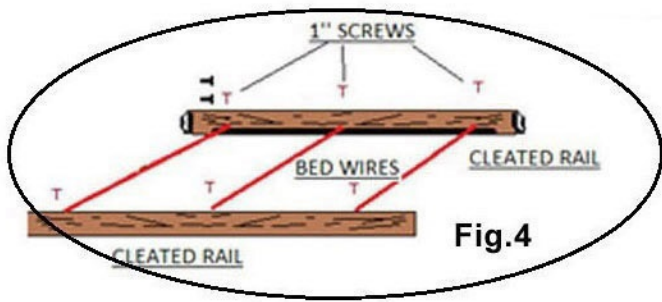
TOOLS REQUIRED

Phillips Screwdriver or Electric Drill

Hex Key (Provided)

#18, #18F ASSEMBLY INSTRUCTIONS

1. Check cartons to be sure all wooden parts and hardware is included.
2. To begin assembly, obtain **carton #1** (top HB/FB) and **carton #4** (4 top rails).
3. Hold the top HB upright. Insert 80mm bed bolts through bottom set of holes on top HB and metal bracket on cleated rail as shown in **Fig.2**.
Secure with silver cap nuts but do not fully tighten.
4. Repeat step 3 for other side of HB.
5. Attach another top HB/FB to the other end using the same method as in steps 3 & 4.
6. Attach one guard rail to top set of holes of HB by securing 70mm Lag Bolt Screws w/Blk Cap Nuts thru HB holes and into pre-drilled holes in end of guard rail as shown in **Fig.3**.
Secure but do not fully tighten. Attach the other end of guardrail to the FB in same manner.
7. Repeat step 6 for other rail on opposite side.
8. Now, go back and fully tighten all cap nuts and bolts to secure bed.
9. Secure bed wires with bed wire screws to both sets of cleated rails as shown in **Fig.4**.
10. To assemble the bottom bed, obtain **carton #2** (bottom HB/FB) and **carton #5** (full bottom rails) and repeat steps 3, 4, 5, 8 & 9 as shown in **Fig. #1**.
11. Obtain the metal bed pins and insert into the pre-drilled holes on the top of each side post of the bottom bunk as shown in **Fig.5**.
12. You may now stack the bed. Do not leave the upper bunk unattached, even if it isn't used for a sleeping area it may be dislodged and fall resulting in serious injury or death.
13. Obtain **carton #3** (ladder) and secure with wood screws as shown in **Fig. 6**



#4018 (shown), #4018F, #MC18 and #MC18F

