

#61,#61F,#61T,#61FT,#81,#81F,#81T,#81FT,#91,#91F,#91T,#91FT INSTRUCTIONS

CARTON CONTAINERS

#61, #61F, #61T, #61FT, #91, #91F, #91T & #91FT

- 1 Box (2) HB/FB (Hardware: 8 – 30mm bed bolts, 8 – 17mm cap nuts and 1 - hex key)
- 1 Box (1) Trundle Unit or Six-Drawer Unit
- 1 Box (2) Cleated Rails (Hardware: 3 – bed wires and 6 – bed wire screws)

#81, #81F, #81T & #81FT

- 1 Box (2) HB/FB (Hardware: 8 – 80mm bed bolts, 8 – weld nuts and 1 - hex key)
- 1 Box (1) Trundle Unit or Six-Drawer Unit
- 1 Box (2) Cleated Rails (Hardware: 3 – bed wires and 6 – bed wire screws)

TOOLS REQUIRED

- Phillips Screwdriver or Electric Drill
- Hex Key (Provided)


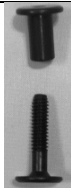
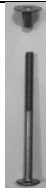
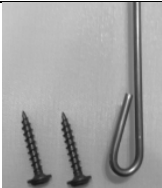
#61, #61F, #61T, #61FT, #91, #91F, #91T & #91FT ASSEMBLY INSTRUCTIONS

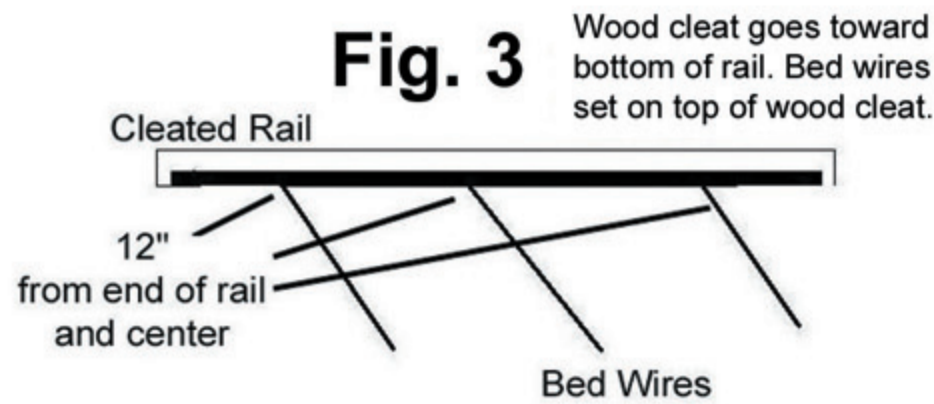
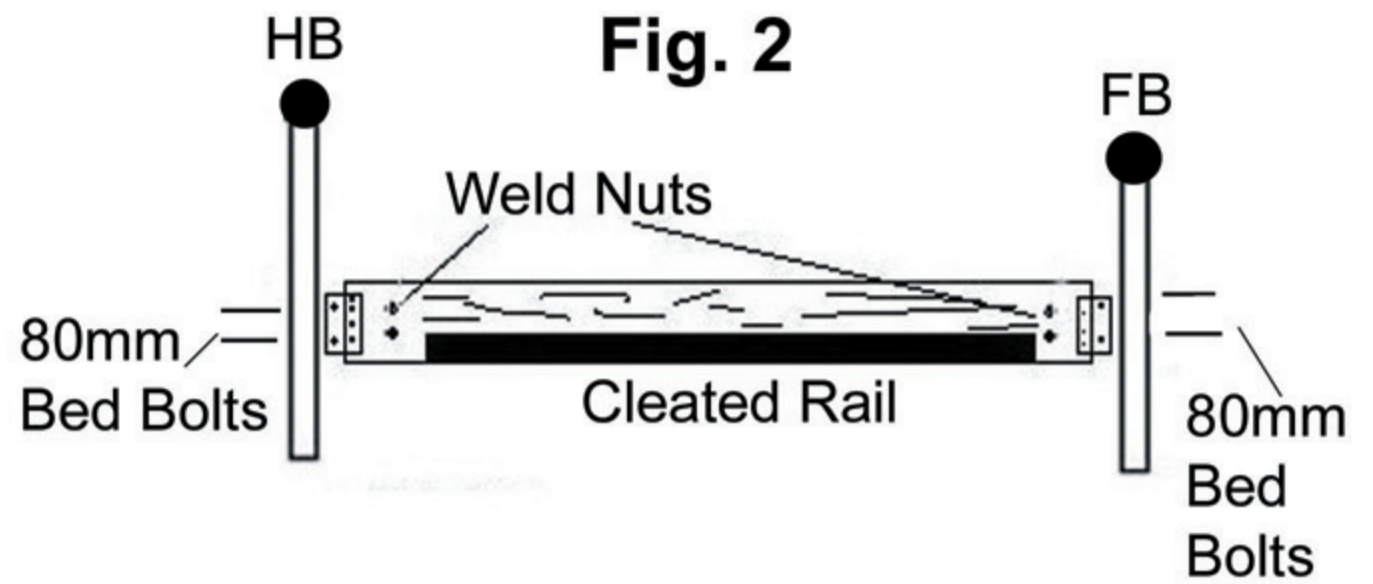
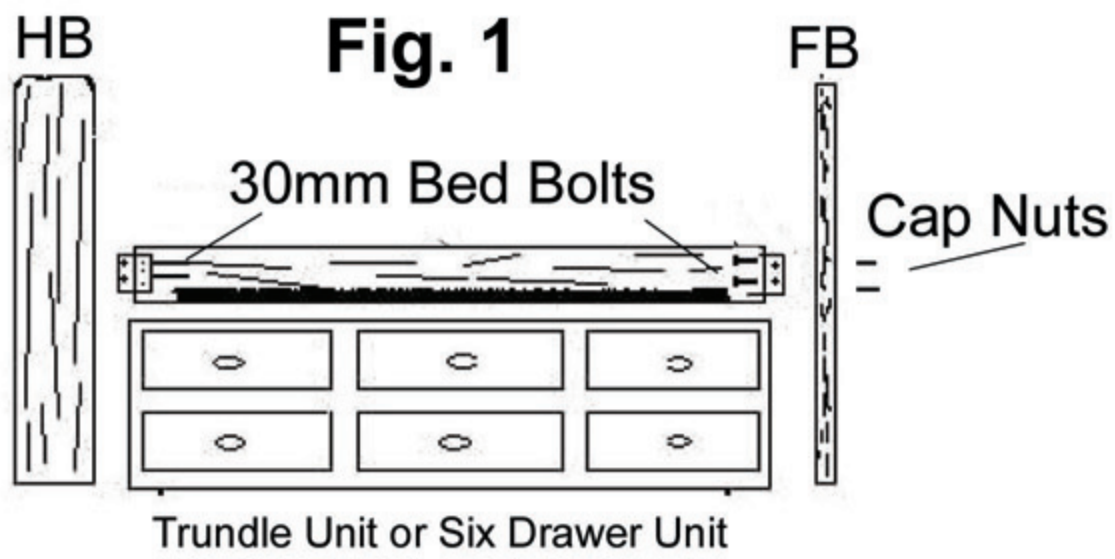
1. Check cartons to be sure all wooden parts and hardware is included.
2. To begin assembly, obtain footboard and two cleated rails.
3. Hold the FB upright. Insert 30mm bed bolts through holes on metal bracket of rail and continue through pre-drilled holes on FB and secure with cap nuts as shown in Figure 1.
4. Repeat step 3 for the other side.
5. Attach headboard to the other end using the same method as in steps 3 & 4.
6. Obtain trundle unit or six-drawer unit and slide underneath bed.
7. If six-drawer unit is being used, then remove top drawers and locate preset 2" wood screws on each side of unit.
8. Secure wood screws into side of HB/FB.
9. Secure bed wires with bed wire screws to top of cleated rails, as shown in Figure 3.

#81, #81F, #81T & #81FT ASSEMBLY INSTRUCTIONS

1. Check cartons to be sure all wooden parts and hardware is included.
2. To begin assembly, obtain footboard and two cleated rails.
3. Hold the FB upright. Insert 80mm bed bolts through pre-drilled holes on FB and continue through holes in metal bracket of rail and secure with weld nuts as shown in Figure 2.
4. Repeat step 3 for the other side.
5. Attach headboard to the other end using the same method as in steps 3 & 4.
6. Obtain trundle unit or six-drawer unit and slide underneath bed.
7. If six-drawer unit is being used, then remove top drawers and locate preset 2" wood screws on each side of unit.
8. Secure wood screws into side of HB/FB.
9. Secure bed wires with bed wire screws to top of cleated rails, as shown in Figure 3.

Hardware – (Actual Size not Shown)

 <p>Hex Key</p> <p>#61,61F,61T,61FT=1 #91,91F,91T,91FT=1 #81,91F,81T,81FT=1</p>	 <p>30mm Bed Bolt and Cap Nut</p> <p>#61,61F,61T,61FT=8 #91,91F,91T,91FT=8 #81,81F,81T,81FT=0</p>	 <p>80mm Bed Bolt and Weld Nut</p> <p>#61,61F,61T,61FT=0 #91,91F,91T,91FT=0 #81,81F,81T,81FT=8</p>	 <p>Bed Wire and 1" Screw</p> <p>#61,61F,61T,61FT=3 #91,91F,91T,91FT=3 #81,91F,81T,81FT=3</p>
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#3961



#3961T



#3981



#3981T



#3991



#3091T

